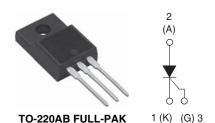




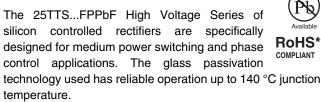
Vishay High Power Products

### Phase Control SCR TO-220AB FULL-PAK, 25 A



PRODUCT SUMMARY			
V <sub>T</sub> at 16 A	< 1.25 V		
I <sub>TSM</sub>	200 A		
$V_{RRM}$	800/1200 V		

### **DESCRIPTION/FEATURES**



Typical applications are in input rectification (soft start) and these products are designed to be used with Vishay HPP input diodes, switches and output rectifiers which are available in identical package outlines. Fully isolated package ( $V_{\text{INS}} = 2500 \ V_{\text{RMS}}$ ); plastic material 94V<sub>Ro</sub>.

This product has been designed and qualified for industrial level and lead (Pb)-free ("PbF" suffix).

OUTPUT CURRENT IN TYPICAL APPLICATIONS						
APPLICATIONS	SINGLE-PHASE BRIDGE	THREE-PHASE BRIDGE	UNITS			
Capacitive input filter $T_A = 55$ °C, $T_J = 125$ °C, common heatsink of 1 °C/W	18	22	А			

MAJOR RATINGS AND CHARACTERISTICS						
PARAMETER	TEST CONDITIONS	VALUES	UNITS			
I <sub>T(AV)</sub>	Sinusoidal waveform	16	Λ			
I <sub>RMS</sub>		25	Α			
V <sub>RRM</sub> /V <sub>DRM</sub>		800/1200	V			
I <sub>TSM</sub>		300	А			
V <sub>T</sub>	16 A, T <sub>J</sub> = 25 °C	1.25	V			
dV/dt		500	V/µs			
dl/dt		150	A/µs			
TJ		- 40 to 125	°C			

VOLTAGE RATINGS							
PART NUMBER	V <sub>RRM</sub> , MAXIMUM PEAK REVERSE VOLTAGE V	V <sub>DRM</sub> , MAXIMUM PEAK DIRECT VOLTAGE V	I <sub>RRM</sub> /I <sub>DRM</sub> AT 125 °C mA				
25TTS08FPPbF	800	800	10				
25TTS12FPPbF	1200	1200	10				

1

<sup>\*</sup> Pb containing terminations are not RoHS compliant, exemptions may apply

## 25TTS...FPPbF High Voltage Series

# Vishay High Power Products Phase Control SCR TO-220AB FULL-PAK, 25 A



ABSOLUTE MAXIMUM RATINGS					
PARAMETER	SYMBOL	TEST SOURITIONS	VALUES	UNITS	
PANAMETER		TEST CONDITIONS	TYP. MAX.		
Maximum average on-state current	I <sub>T(AV)</sub>	T <sub>C</sub> = 85 °C, 180° conduction half sine wave	16		
Maximum RMS on-state current	I <sub>RMS</sub>		25	_	
Maximum peak, one-cycle,	_	10 ms sine pulse, rated V <sub>RRM</sub> applied	300	A	
non-repetitive surge current	I <sub>TSM</sub>	10 ms sine pulse, no voltage reapplied	350		
Maximum 12t for fusion	l <sup>2</sup> t	10 ms sine pulse, rated V <sub>RRM</sub> applied	450	- A <sup>2</sup> s	
Maximum I <sup>2</sup> t for fusing	Ι <del>-</del> τ	10 ms sine pulse, no voltage reapplied	630		
Maximum I <sup>2</sup> √t for fusing	l²√t	t = 0.1 to 10 ms, no voltage reapplied	6300	A²√s	
Maximum on-state voltage drop	$V_{TM}$	16 A, T <sub>J</sub> = 25 °C	1.25	V	
On-state slope resistance	r <sub>t</sub>	T 105 °C	12.0	mΩ	
Threshold voltage	V <sub>T(TO)</sub>	T <sub>J</sub> = 125 °C	1.0	V	
Maximum rayona and divact lackage current	I <sub>RM</sub> /I <sub>DM</sub>	T <sub>J</sub> = 25 °C	0.5		
Maximum reverse and direct leakage current		T <sub>J</sub> = 125 °C V <sub>R</sub> = Rated V <sub>RRM</sub> /V <sub>DRM</sub>	10	A	
Holding current	I <sub>H</sub>	Anode supply = 6 V, resistive load, initial I <sub>T</sub> = 1 A	- 100	mA	
Maximum latching current	ΙL	Anode supply = 6 V, resistive load	200		
Maximum rate of rise of off-state voltage	dV/dt		500	V/µs	
Maximum rate of rise of turned-on current	dl/dt		150	A/µs	

TRIGGERING				
PARAMETER	SYMBOL	TEST CONDITIONS	VALUES	UNITS
Maximum peak gate power	$P_{GM}$		8.0	W
Maximum average gate power	$P_{G(AV)}$		2.0	VV
Maximum peak positive gate current	+ I <sub>GM</sub>		1.5	Α
Maximum peak negative gate voltage	- V <sub>GM</sub>		10	V
	I <sub>GT</sub>	Anode supply = 6 V, resistive load, T <sub>J</sub> = - 10 °C	60	mA V
Maximum required DC gate current to trigger		Anode supply = 6 V, resistive load, T <sub>J</sub> = 25 °C	45	
		Anode supply = 6 V, resistive load, T <sub>J</sub> = 125 °C	20	
	V <sub>GT</sub>	Anode supply = 6 V, resistive load, T <sub>J</sub> = - 10 °C	2.5	
Maximum required DC gate voltage to trigger		Anode supply = 6 V, resistive load, T <sub>J</sub> = 25 °C	2.0	
voltage to trigger		Anode supply = 6 V, resistive load, T <sub>J</sub> = 125 °C	1.0	
Maximum DC gate voltage not to trigger	$V_{GD}$	T 105 00 V Batadardar	0.25	
Maximum DC gate current not to trigger	$I_{GD}$	T <sub>J</sub> = 125 °C, V <sub>DRM</sub> = Rated value	2.0	mA

SWITCHING				
PARAMETER	SYMBOL	TEST CONDITIONS	VALUES	UNITS
Typical turn-on time	t <sub>gt</sub>	T <sub>J</sub> = 25 °C	0.9	
Typical reverse recovery time	t <sub>rr</sub>	T <sub>J</sub> = 125 °C	4	μs
Typical turn-off time	t <sub>q</sub>		110	



## 25TTS...FPPbF High Voltage Series

# Phase Control SCR Vishay High Power Products TO-220AB FULL-PAK, 25 A

THERMAL AND MECHANICAL SPECIFICATIONS					
PARAMETER		SYMBOL	TEST CONDITIONS	VALUES	UNITS
Maximum junction and storage temperature range		$T_J$ , $T_{Stg}$		- 40 to 125	°C
Maximum thermal resistance, junction to case		$R_{thJC}$	DC operation	1.5	
Maximum thermal resistance, junction to ambient		R <sub>thJA</sub>		62	°C/W
Typical thermal resistance, case to heatsink		R <sub>thCS</sub>	Mounting surface, smooth and greased	1.5	
A considerable control to				2	g
Approximate weight				0.07	OZ.
Mounting torque	minimum			6 (5)	kgf · cm
	maximum			12 (10)	(lbf · in)
Marking device			Coop of the TO 200AR FULL RAY (047/2)	25TTS08FP	
			Case style TO-220AB FULL-PAK (94/V0)	25TTS1	25TTS12FP

## 25TTS...FPPbF High Voltage Series

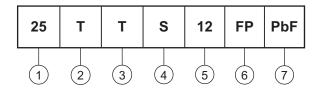
Vishay High Power Products

Phase Control SCR TO-220AB FULL-PAK, 25 A



### **ORDERING INFORMATION TABLE**

**Device code** 



- 1 Current rating (25 = 25 A)
- 2 Circuit configuration:
  - T = Single thyristor
- Package:
  - T = TO-220AB
- 4 Type of silicon:
  - Standard recovery rectifier
- 6 FULL-PAK
- None = Standard production
  - PbF = Lead (Pb)-free



Vishay High Power Products

### **TO-220AB FULL-PAK**

### **DIMENSIONS** in millimeters

